

## **Operational Excellence, Redefined Customer Experiences, and Resilient Supply Chains**



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# Manufacturing in 2025

The manufacturing industry stands at a crossroads between shifting market expectations and intensifying regulatory demands.

Customers today expect tailored, digital-first recommendations and solutions akin to B2C where data-driven personalization is more common. Meanwhile, the expansion of global regulations related to decarbonization, cybersecurity laws, and Digital Product Passports (DPPs) are mandating higher levels of transparency, compliance, and accountability.

Together, these forces are reshaping the way manufacturers operate, innovate, and compete in an increasingly volatile global market, where agility and innovation have become nonnegotiable. In this context, rapid advancements in digital technology present a way to address these challenges, and are creating unprecedented opportunities.

Al is defining the fourth industrial revolution, predicted to double manufacturing productivity.<sup>1</sup> Today, 55% of industrial product manufacturers are already leveraging gen Al tools in their operations, and over 40% plan to increase investment in Al and machine learning over the next three years.<sup>2</sup> Yet there's a roadblock. More than two thirds (68%) of manufacturers cite persistent issues with data quality, contextualization, and validation as key barriers to Al adoption at scale.<sup>3</sup>



### **Opportunities on the Horizon for Manufacturing in 2025**

- Operational Transformation Through Advanced Technology: The integration of AI, robotics, and digital twins gives manufacturers a way to reimagine efficiency. These technologies enable smarter production processes, reduce downtime, and support decarbonization efforts, all while helping organizations adapt to an increasingly complex regulatory landscape.
- Redefining Customer Experience and Value Propositions: As customer expectations shift toward hyper-personalization and seamless digital-first interactions, leveraging AI and data has become essential. Manufacturers that prioritize enhanced post-sale services and tailored offerings will significantly strengthen customer loyalty.
- Building a Resilient, Al-Driven Supply Chain: Recent disruptions have highlighted the need for adaptable supply chains. Al-powered tools and modular production models are critical for managing inventory, predicting demand, and ensuring continuity in the face of uncertainty, all while optimizing costs and fostering ecosystem-wide collaboration.







### **Technology-Led Operational Transformation**

With AI and robotics adoption accelerating at a global level, manufacturers face an unprecedented opportunity to redefine operational efficiency and resilience. These advancements are more than tools; they represent a fundamental shift in how businesses produce, monitor, and innovate, laying the groundwork for a manufacturing ecosystem built on agility, precision, and sustainability.

Introducing a robust data and analytics layer is the first critical step in transforming operations. By integrating real-time data capabilities, manufacturers can unlock predictive maintenance, improve product quality, and enhance operational visibility.

Additionally, automation technologies such as robotics can help scale precision-driven tasks, while digital twins can offer virtual replicas of systems to optimize resource allocation, accelerate innovation, and support decarbonization goals. Together, these technologies enable smarter, more sustainable operations that adapt to the complexities of today's manufacturing landscape.



### Focusing efforts on the following building blocks will help manufacturers achieve this:

Data and analytics: A strong data infrastructure breaks down silos and enables real-time insights across production lines. This allows manufacturers to implement predictive maintenance, monitor performance, and make proactive decisions that enhance productivity and minimize waste.

**Cloud infrastructure:** Migrating critical legacy systems to the cloud will be an important part of this transformation. Not only to enable easier integration with AI tools and for improved accessibility, but to ensure that AI and ML workloads can scale over time.

• Choosing the right cloud partner with edge computing capabilities will be especially important to support real-time manufacturing data processes.

**Digital operations:** Automation enhances accuracy, reduces manual effort, and ensures scalability under fluctuating demand. Robotics and IoT-enabled systems allow manufacturers to maintain consistent quality and safety while driving throughput and supporting sustainability goals.

• Consider leveraging AI to extend these capabilities further, monitor the performance of automated systems and adjust them in real time to help further drive efficiency.

Cybersecurity: Of the 68 cyberattacks that caused physical consequences to manufacturing, heavy industry, and critical infrastructure in 2023, half of them targeted the manufacturing industry and resulted in costly shutdowns.<sup>4</sup> The steadily increasing interconnectivity of digital and physical infrastructure in manufacturing poses a significant cybersecurity challenge.

• Consider Al-driven security solutions like anomaly detection systems that constantly monitor for data breaches and unusual activity across manufacturing operations.



### **Redefining Customer Experience and Value Propositions**

In 2025, customer expectations in manufacturing are rapidly evolving. B2B buyers increasingly demand personalized and seamless experiences that mirror the convenience and customization of B2C interactions. At the same time, customers value sustainability, transparency, and longterm partnerships more than ever, with 83% of consumers willing to pay a premium for environmentally friendly products.<sup>5</sup> For manufacturers, redefining the customer experience is not just a differentiator — it is an essential component of growth and competitiveness.

Manufacturers that embrace datadriven personalization and Al-enabled customer engagement can improve satisfaction, enhance loyalty, and capture new revenue opportunities. However, delivering on these expectations requires modernizing customer-facing applications, securing sensitive data, and leveraging analytics to anticipate and meet evolving needs.



To meet the demands of modern buyers while establishing themselves as partners of choice, manufacturers can redefine customer experience through the following building blocks:

Data and analytics: A strong analytics foundation is key for manufacturers to capture and interpret customer insights, providing the basis for personalized offerings, seamless post-sale support, and long-term relationship management.

• The use of predictive analytics will be important to better forecast customer demand, identify trends, and adjust inventory and production plans accordingly.

**Application modernization:** Modernizing customer-facing applications with AI will allow manufacturers to deliver hyper-personalized experiences, from tailored recommendations to predictive product servicing. By integrating AI across their platforms, manufacturers can meet the rising demand for convenience and precision in digital interactions.

• Explore integrating AI capabilities across all apps. For example, leveraging machine learning models for personalized experiences, or to automate tailored responses to customer queries through advanced chatbots.

**Cybersecurity:** As manufacturers rely more on AI, safeguarding customer data becomes increasingly critical. Robust cybersecurity measures ensure compliance with data privacy regulations and foster trust with customers in a digital-first environment.

• Make sure AI systems used for customer data processing comply with the various data protection regulations around the world, such as GDPR. Al tools can help with data anonymization to mitigate this, as well as flagging potential privacy violations.



### Building a Resilient, Al-Driven Supply Chain

As the industry navigates shifting global dynamics, supply chain resilience has become a strategic imperative. Geopolitical tensions, economic volatility, and the lingering effects of global disruptions like the COVID-19 pandemic have exposed vulnerabilities in traditional supply chain models. To remain competitive, manufacturers need robust supply chains that can adapt quickly to disruptions while also maintaining efficiency and minimizing costs. Achieving this resilience requires a reimagined approach powered by technology. By integrating Al-powered tools, modular production models, and cloud-based infrastructure, manufacturers can predict demand with greater accuracy, manage inventory more effectively, and ensure continuity even in the face of uncertainty. These advancements not only safeguard operations but also foster collaboration across complex supply chain ecosystems.





In 2025, manufacturers will need to strengthen their core technological capabilities to futureproof supply chains, create better end-to-end visibility, and drive greater value for customers. By focusing on the following foundational building blocks, leaders can achieve this and build resiliency into their operations:

**Cloud infrastructure:** Cloud-based systems enhance supply chain visibility and enable real-time collaboration. By leveraging cloud platforms, manufacturers can integrate data from multiple sources, improving decision-making and ensuring scalability.

**Digital operations:** Automation streamlines supply chain workflows, reducing errors and accelerating response times. IoT-enabled automation allows manufacturers to proactively manage inventory and logistics, minimizing disruptions and improving efficiency.

 Al can help optimize delivery routes, reducing transport costs and enhancing overall logistics efficiency, while also minimizing manual interventions and delays based on real-time analysis of vast data sets.

**Cybersecurity:** As supply chains become more interconnected, robust cybersecurity measures are essential to protect sensitive data and ensure uninterrupted operations. Securing the AI lifecycle safeguards against cyber threats, maintaining trust and operational continuity.





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## **Prioritizing Modernization to Drive Sustainable Growth**

Delivering on these opportunities and embracing AI-first transformation will require manufacturers to go beyond incremental changes and fundamentally reimagine their operations, embedding all six core technological building blocks.

The true impact lies in what this transformation makes possible: supply chains that respond to disruptions before they occur, operations that scale with precision, and customer experiences that feel personal, seamless, and future-ready. However, it's important to note that this transformation is about more than just technology – it'll also require bringing together human expertise with AI capabilities.

Organizations that achieve this will redefine what it means to lead in the manufacturing sector and shape the standards of tomorrow – setting new benchmarks for intelligence, agility, and sustainability.



